

# R&D & Innovation – Circular Economy Pantecnica Acoustic Shielding -Naval Sector MetaLow Frequency & MetaPanel Absorbing in collaboration with









### **Facts & Figures**

Uffici e magazzini: Rho (MI), Italia

Anno di costituzione: 1968

Proprietà: Famiglia Fatigati

Numero di collaboratori: 30

Società collegate: 1

Fatturato 2020: ≈ € 9,0 mio













#### **Quality Management System**











#### **Cluster & Associations**











## **Corporate Social Responsibility**











#### Focus on Customers' technical needs

Consulenza tecnico-applicativa alla progettazione, sviluppo, produzione e fornitura di prodotti e sistemi per l'isolamento e smorzamento di vibrazioni e urti, in ogni applicazione industriale e in alcuni specialistici ambiti civili, e di tenuta dei fluidi, anche con certificazione dei materiali e dei processi.









# Technical and application know-how Antivibration systems and Blue Technologies for shipbuilding industry



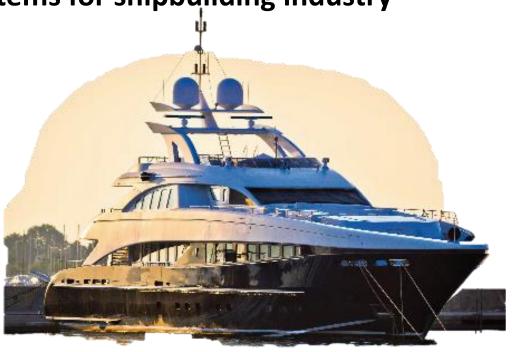




## Technical and application know-how Antivibration products and systems for shipbuilding industry

Mechanical vibrations, as well as shocks and structure-borne noise, are among the biggest problems for comfort on board, both in yachts and passenger ships. The wide range of anti-vibration systems offered by Pantecnica® for the nautical sector, also certified in the tear-proof version, can satisfy every application requirement to improve comfort on board.













#### The value of on-board vibro-acoustic comfort



In yachting world, in order to take full advantage of the many advanced technological solutions on board, it is essential to create a comfortable and welcoming environment.

Exceptional design, innovative technical details and luxurious interior fittings risk being penalized by annoying noises and vibrations originated by on-board operating auxiliary machinery.

To meet the comfort expectations of shipowners and their guests, it is therefore essential to adopt technologically advanced solutions to mitigate the vibro-acoustic noise.









#### On-board vibro-acoustic comfort: the problem

In order to achieve this ambitious goal, it is necessary to isolate and dampen the vibrations caused by the operation of the auxiliary machinery on board, such as:

- 1. structure-borne noise: a vibrating device transmits mechanical energy to all structures to which it is connected. The vibratory energy, once transmitted to the structure, propagates within it and, due to the low level of damping typical of the materials used for the structure's construction (steel, aluminum, fiberglass), also propagates to areas far away from the source. Once the energy reaches a panel or flat surface, it induces vibrations in it, which in turn generate pressure waves in the surrounding air, producing ambient noise.
- 2. Airborne noise: the walls of a vibrating device induce pressure waves in the surrounding air (acoustic waves), which propagate; the waves travel and, when they reach a wall, are partly reflected and partly transmitted to adjacent rooms. The transmitted acoustic energy gives rise to what is known as 'airborne noise transmission'.











#### On-board vibro-acoustic comfort: the solution

Our consolidated experience in improving on-board vibro-acoustic comfort, achieved both by isolating vibration sources, such as generators and all auxiliary onboard machinery, and structural ones, such as the shipowner's cabins, has highlighted the need to integrate the range of our systems with innovative acoustic shielding, lighter and better performing than those available on the market, and with distinctive characteristics in terms of renewability and of fire/smoke resistance. The collaboration with the associated Start-up Phononic Vibes S.r.l., owner of various patents on metamaterials, has led to the development of MetaLow Frequency and MetaPanel Absorbing shielding, specially calibrated to isolate and dampen air-borne noise and structure-borne noise such as those generated during operation by propulsion machinery and generators normally installed in the engine room.









#### On-board vibro-acoustic comfort: the Meta-materials

**Meta-materials** do not exist in nature and are by customizable geometry characterized dimensions and special dynamic properties: these are advanced materials whose acoustic performance is defined by the topology of the unit cell and does not depend on intrinsic material properties. The potential of meta-materials is therefore enormous and of great interest, not only for the study of soundproofing, but also for many other engineering fields. The problem, however, is the transition from the world of numbers and mathematical models to real applications: how to design and how to realize a meta-material, and what are the mechanical properties of the realized structure?











#### On-board vibro acoustic comfort: Metapanel Insulation Low Frequency



The combination of the elements that make up the **Metapanel Insulation Low Frequency** product makes it possible to have a resonant mechanism, which makes the soundproofing power particularly efficient in very specific frequencies, from 500 to 2000 Hz. The resonant phenomenon can be appropriately designed and adjusted to intervene in the most interesting frequency ranges depending on the application.







#### On-board vibro-acoustic comfort: the application

The **Metapanel Insulation Low Frequency** panel was tested on board a yacht to investigate the acoustic insulation properties of the separation bulkhead between the shipowner's cabin and crew area with the following steps:

#### **Pre-installation measurement**

Evaluation of the acoustic properties of the environment considered in the real situation by measuring the sound pressure level at various points along the wall. This analysis led to the identification of portions of the wall with lower sound insulation power in which to install the solution.

#### **Design of the MetaPanel solution**

Study with a numerical finite element model and its preliminary experimental validation by means of laboratory tests on planar samples.

#### **Post-installation measurements**

Description of the installation setup and results of the measurements performed after installation of the MetaSolution.

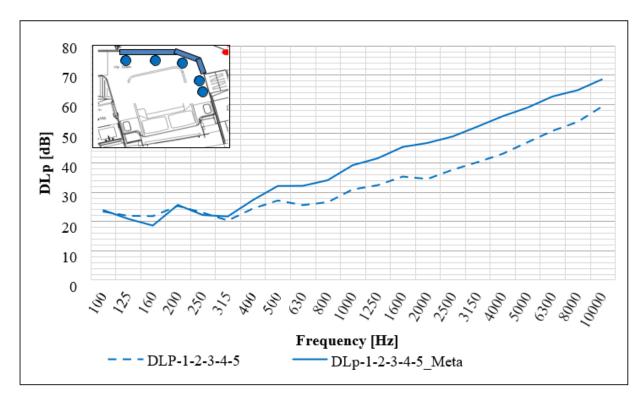








#### On-board vibro acoustic comfort: the results



Difference in sound insulation levels between the shipowner's cabin (source) and the crew area (receiver), both for the existing wall (dotted line) and after installation of the MetaSolution,









#### **Preserving marine environment**







Given that our commitment to mitigate the vibro-acoustic disturbance originating from on-board auxiliary machinery has the positive implication of reducing the introduction of energy into the marine environment (noise and vibrations), the attention to preserve the marine environment has always been one of our priorities, in accordance with Sustainable Development Goal 14 of the ONU 2030 Agenda.

In fact, not only are we Supporters since the beginning of the One Ocean Foundation, but iwe have developed innovative systems to avoid antifouling treatments, notoriously polluting, and acoustic shieldings in 100% recyclable material.











#### Warranty

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# Technical application know-how Blue Technologies for on-board comfort



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"Let our love for the sea be a metaphor for the love of future generations."

Dott. Davide Fatigati - Executive Chairman - Pantecnica S.p.A.

